

SHAFT DIA: 20.0


GROOVE DIA: 19.0  $\begin{matrix} +0 \\ -0.15 \end{matrix}$

GROOVE WIDTH: 1.30 MIN

MATERIAL: HIGH CARBON SPRING STEEL

HARDNESS: 47-54 HRC

ALL DIM'S ARE IN mm

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC. 				
REVISION				CUSTOMER RING DRAWING DSI-20					
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.					SCALE NONE				
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. 4 PLACE DEC.		FRACT. ANGLES		DRAWN BY		DATE	FILE NAME:
MATERIAL		HEAT TREAT		FINISH		S J F		073101	(DSI202.DRW)
QTY. REQ'D.		SCALE		DRAWN BY		DATE		FILE NAME:	
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