


SHAFT DIA: 18.0
 GROOVE DIA: 17.0 $^{+0}_{-0.11}$
 GROOVE WIDTH: 1.30 MIN
 MATERIAL: HIGH CARBON SPRING STEEL
 HARDNESS: 47-54 HRC

ALL DIM'S ARE IN mm

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC. 	
REVISION				CUSTOMER RING DRAWING DSI-18		
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.					SCALE NONE DRAWN BY SJF DATE 073101 FILE NAME: (DSI182.DRW)	
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. 4 PLACE DEC.		FRACT. ANGLES		
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.			
THE CONTENTS OF THIS DRAWING IS THE PROPERTY OF ROTOR CLIP CO. INC. AND SHALL BE RETURNED TO ROTOR CLIP CO. INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS WITHOUT THE PERMISSION OF ROTOR CLIP CO. INC. IS PROHIBITED.					DWG. NO. DSI-18-2 DWG. SIZE A	