



SHAFT DIA: 22

GROOVE DIA: 19.9 $^{+0.00}_{-0.21}$

GROOVE WIDTH: 1.30 MIN

MATERIAL: HIGH CARBON SPRING STEEL

HARDNESS: 485-545 HV (48-52 HRC EQUIV)

ALL DIMENSIONS ARE IN mm

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC.			
REVISION WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.					DC-22 CUSTOMER DRAWING			
MATERIAL		HEAT TREAT		FINISH	QTY. REQ'D.			
THE CONTENTS OF THIS DRAWING IS THE PROPERTY OF ROTOR CLIP CO., INC. AND SHALL BE RETURNED TO ROTOR CLIP CO., INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS WITHOUT THE PERMISSION OF ROTOR CLIP CO., INC. IS PROHIBITED.					SCALE NONE	DRAWN BY WB	DATE 10/1/02	FILE NAME: (DC222)
					DWG. SIZE A	DWG. NO. DC-22-2		