



Ø 2.5 MIN

BORE DIAMETER: 52

GROOVE DIAMETER: 55.0  $\pm 0.30$

GROOVE WIDTH: 2.15 MIN

MATERIAL: HIGH CARBON SPRING STEEL

HARDNESS: 435-530 HV (44-51 HRC EQUIV)

ALL DIMENSIONS ARE IN mm

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC. ®			
REVISION								
TOLERANCES UNLESS OTHERWISE SPECIFIED			3 PLACE DEC. ±.005 4 PLACE DEC. ±.0005	FRACT. ±1/64 ANGLES	CUSTOMER DRAWING DHI-52			
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.					
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					DWG. SIZE A	DWG. NO.		DHI-52-2