



SHAFT DIAMETER : 24.0
 GROOVE DIAMETER : 22.9 $\begin{smallmatrix} +0.21 \\ -0.00 \end{smallmatrix}$
 GROOVE WIDTH : 1.30 MIN.
 HARDNESS : 470-580 HV
 : 47-54 HRC
 MATERIAL : SAE 1060-1090
 SPECIFICATION : DIN 471-24

ALL DIMENSIONS IN MILLIMETERS

REV. NO.	DATE	REV. BY	CH'KD BY	DESCRIPTION
REVISION				
TOLERANCE UNLESS		3 PLACE DEC.		FRACT.
OTHERWISE SPECIFIED		4 PLACE DEC.		ANGLES
MATERIAL	HEAT TREAT	FINISH		

ROTOR CLIP CO., INC.			®
CUSTOMER DRAWING DSH-24 (DSH242)			
SCALE: NONE	DRAWN BY: <i>E</i>	DATE: 9/1/94	CH'KD./APPROVED BY:
DWG. SIZE A	DWG. NO. DSH-24-2		

THE CONTENTS OF THIS DWG. IS THE PROPERTY OF ROTOR CLIP CO., INC. AND SHALL BE RETURNED TO ROTOR CLIP CO., INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS IS PROHIBITED WITHOUT THE PERMISSION OF ROTOR CLIP CO., INC.