



SHAFT DIA: 1.500

GROOVE DIA: $1.406 \pm .004$.005 F.I.M.

GROOVE WIDTH: $.070^{+.003}_{-.000}$

DISTANCE FROM OUTER GROOVE WALL
TO FACE OF RETAINED PART: $J_{max} = .068$ $J_{MIN} = .057$

MATERIAL: SAE 1060-1090

HARDNESS: 47-52 HRC

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC.			
REVISION				BSH-150 CUSTOMER DRAWING				
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TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. $\pm .005$ 4 PLACE DEC. $\pm .0005$		FRACT. $\pm 1/64$ ANGLES				
MATERIAL	HEAT TREAT	FINISH		QTY. REQ'D.				
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