



BORE DIA: 1.062

GROOVE DIA: 1.138 $\pm \frac{.003}{.000}$.004 F.I.M.

GROOVE WIDTH: .044 $\pm \frac{.005}{.000}$ AT BOTTOM

MATERIAL: SAE 1060-1090

HARDNESS: 47-52 HRC

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC.			
REVISION					VH0-106 CUSTOMER DRAWING			
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.								
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. $\pm .005$	4 PLACE DEC. $\pm .0005$	FRACT. ANGLES	$\pm 1/64$			
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.		SCALE	DRAWN BY	DATE	FILE NAME:
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					DWG. SIZE	DWG. NO.		VH0-106-2
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